



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3954-9

Job Sheet 178301



Part No: D3954-9

Job Qty: 4 ea

Part Name: Gwt Chain Pin



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/29/18

Job Tracking No:

Due Date: 6/29/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEETS 1,3 IPP REV:A 11.08.16 AS PER REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	4 pcs		6/29/18	0.00	0.00	Purchasing		AT 18/06/18
110	Packaging	4 pcs		6/29/18	0.00	0.00	Packaging2		AT 18/06/18
120	QC	4 pcs		6/29/18	0.00	0.00	QC6		38
130	Packaging	4 pcs		6/29/18	0.00	0.00	Packaging3-2		9-88
140	QC21-SA	4 Ea		6/29/18	0.00	0.00	QC21		DAS 21 9-88 JUN 08 2018

Part Op 100 - Issue P/O: 32504 Purchase Part Number: 90145A630 Supplier: MCMaster-CARR

Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90145A630	Pin	4 Ea (1 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	90145A630	4	10	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	GWT Chain Pin	1.750Inches $\pm$ 0.030	1.780 1.720		
2	GWT Chain Pin	0.375Inches $\pm$ 0.030	0.405 0.345	Diameter	
3	GWT Chain Pin	0.060Inches $\pm$ 0.030	0.090 0.030		
4	GWT Chain Pin	45.000Degrees $\pm$ 0.500	45.500 44.500	angle	

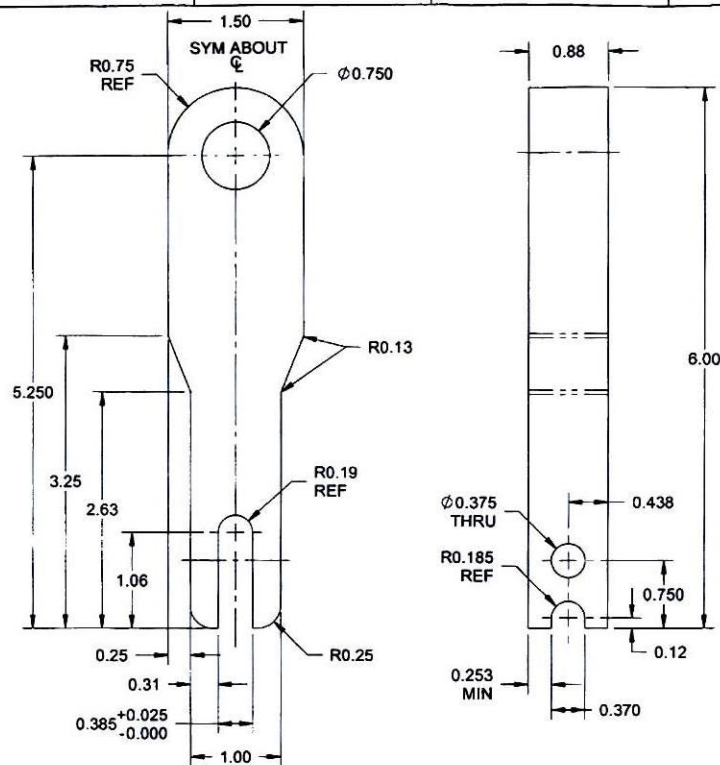
DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	AGAINST DEPARTMENT/PROCESS Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐																																																						
Date : _____	Step #: _____		OTV Effective: _____																																																								
Description Work Order: _____			Container No: S077067 Part: D3954-9 Job No: 178301 Serial No/Batch: S077067 Revision: _____ Inspector: _____ Exp Date: 06/01/2018 Instructions: _____ Date: 06/01/18																																																								
Root Cause <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:30%;">Environment ☐</td> <td style="width:30%;">No Re-verification ☐</td> <td style="width:40%;"></td> </tr> <tr> <td>Design ☐</td> <td>Operator ☐</td> <td></td> </tr> <tr> <td>Doc/Data ☐</td> <td>Offset/Setup ☐</td> <td></td> </tr> <tr> <td>Equip/Tooling ☐</td> <td>Supplier ☐</td> <td></td> </tr> <tr> <td>Handling/Pre ☐</td> <td>Training ☐</td> <td></td> </tr> <tr> <td>Material ☐</td> <td>Use for Testing ☐</td> <td></td> </tr> <tr> <td>Internal Transport ☐</td> <td>Poor Information ☐</td> <td></td> </tr> <tr> <td>Tribal Knowledge ☐</td> <td>Rushing ☐</td> <td></td> </tr> <tr> <td>LOA ☐</td> <td>Product Improvement ☐</td> <td></td> </tr> <tr> <td>Substation ☐</td> <td>Process Improvement ☐</td> <td></td> </tr> <tr> <td>Past Expiry Date ☐</td> <td>Manufacturing Process ☐</td> <td></td> </tr> <tr> <td>Misidentified ☐</td> <td>Past Due ☐</td> <td></td> </tr> </table>			Environment ☐	No Re-verification ☐		Design ☐	Operator ☐		Doc/Data ☐	Offset/Setup ☐		Equip/Tooling ☐	Supplier ☐		Handling/Pre ☐	Training ☐		Material ☐	Use for Testing ☐		Internal Transport ☐	Poor Information ☐		Tribal Knowledge ☐	Rushing ☐		LOA ☐	Product Improvement ☐		Substation ☐	Process Improvement ☐		Past Expiry Date ☐	Manufacturing Process ☐		Misidentified ☐	Past Due ☐		<table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:30%;"></td> <td style="width:30%;">Inspection Incomplete/Unqualified ☐</td> <td style="width:40%;"></td> </tr> <tr> <td></td> <td>Contamination ☐</td> <td></td> </tr> <tr> <td></td> <td>Countersink ☐</td> <td></td> </tr> <tr> <td></td> <td>Cut Too Short ☐</td> <td></td> </tr> <tr> <td></td> <td>Instructions Incomplete/Unclear ☐</td> <td></td> </tr> <tr> <td></td> <td>Drill Holes ☐</td> <td></td> </tr> </table>				Inspection Incomplete/Unqualified ☐			Contamination ☐			Countersink ☐			Cut Too Short ☐			Instructions Incomplete/Unclear ☐			Drill Holes ☐	
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D3954-5 CHAIN LUG

NOTES:

1) MATERIAL:

-5/-7: AISI 1010-1025 MILD STEEL BAR
PER DART SPEC M1010-B

-9: PURCHASE PART FROM MCMASTER-CARR:
P/N 98381A630 (MILD STEEL)

ALTERNATE MATERIAL:

-5/-7: AISI 303/304/316 STAINLESS STEEL BAR OR AISI 304/316 PLATE
PER ASTM A582 (303) OR A276 (304/316) OR ASTM A240 (304/316)
REF DART SPEC M303B OR M304B

-9: PURCHASE PART FROM MCMASTER-CARR:
P/N 90145A630 (STAINLESS STEEL)

2) FINISH -7 ONLY: SPRAY PAINT YELLOW WITH BERTRAND CG1031B PER DART QSI 005 4.2
OR POWDER COAT HYBRID SAFETY YELLOW (4.3.5.12) PER DART QSI 005 4.3 Δ

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

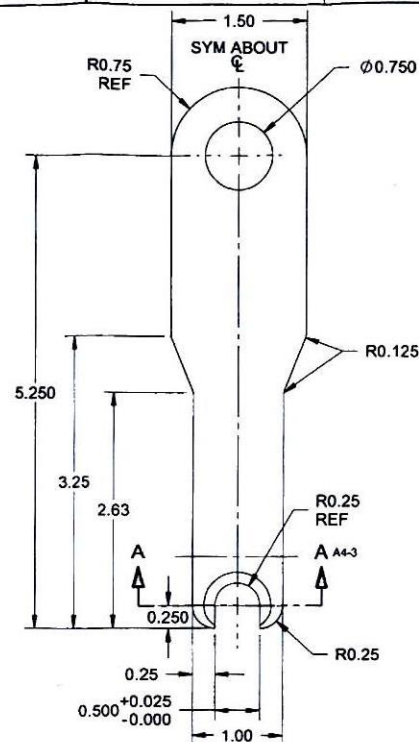
4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

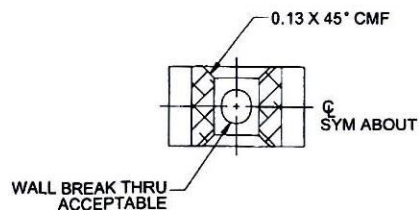
6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1

7) WEIGHT -5/-7: 1.56 lbs EACH

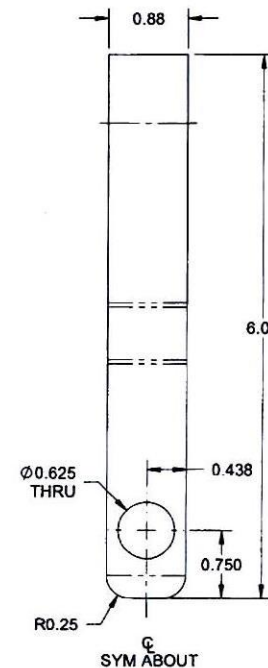
-9: 0.05 lbs REF



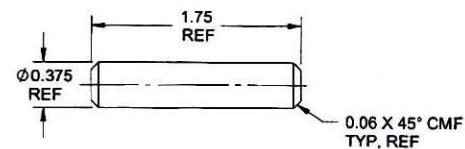
D3954-7 RATCHET LUG



SECTION A-A C3-3



D3954-9 GWT CHAIN PIN



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 178301 M15

180530

RELEASED
2012-10-01

DESIGN	AJS/DSTOW	DART AEROSPACE LTD	
DRAWN	BC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AB	DRAWING NO.	REV. D
MFG. APPR.	AP	D3954	SHEET 3 OF 3
APPROVED	AD	TITLE	SCALE
DE APPR.	N/A	MISC MACHINED PARTS GWT KIT NTS	
DATE	12.08.10	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
☐ OTHER : _____					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038564

Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038564
PO Date: 12/5/17
Due Date: 12/7/17
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com
Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	7216K5		Male Plug color, yellow	Received	12/7/17	12 pcs	12 pcs	0 pcs	\$7.03/pcs	\$0.00
2	7216K6		Female Plug color, yellow	Received	12/7/17	12 pcs	12 pcs	0 pcs	\$12.23/pcs	\$0.00
3	91732A787		Helicoil Insert, M8 x 1.25 x 20mm receive ea	Received	12/7/17	20 Ea	20 Ea	0 Ea	\$0.937/Ea	\$0.00
4	8747K198		PVC Sheet, Type 1 Plastic, 4" wide x 4" long x 1" thick	Received	12/7/17	4 sf	4 sf	0 sf	\$21.69375/sf	\$0.00
Line Item Note 1 pcs of 48" x 48"										
5	600.0129		VHB Tape 75935A651 : 3M VHB Tape 4930 (.025" thick X .5" X 72 yd roll) receive ft	Received	12/7/17	216 ft	216 ft	0 ft	\$0.8057/ft	\$0.00
6	601.2045		RTV (LOCTITE 598) McMaster p/n: 6641A41	Received	12/7/17	8 Ea	8 Ea	0 Ea	\$14.36/Ea	\$0.00
7	6519T14		Tubing	Received	12/7/17	25 ft	25 ft	0 ft	\$5.20/ft	\$0.00
8	6541K38		Ear Clamp receive pcs	Received	12/7/17	25 Ea	25 Ea	0 Ea	\$0.38/Ea	\$0.00
9	8485T13		10 X Magnifier Glass	Received	12/7/17	1 Ea	1 Ea	0 Ea	\$26.29/Ea	\$0.00
10	90145A630		Pin	Received	12/7/17	10 pcs	10 pcs	0 pcs	\$2.652/pcs	\$0.00
11	91251A435		Socket Head Cap Screw	Received	12/7/17	50 Ea	50 Ea	0 Ea	\$0.1762/Ea	\$0.00

DAS
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9-89

Items										
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
12	9368T43		High Temp Dry-Running Sleeve Bearing receive ea	Received	12/7/17	4 Ea	4 Ea	0 Ea	\$0.87/Ea	\$0.00
13	94125K815		Compression Spring Ø1.25mm x 11.25mm OD x 44.5mm receive ea	Received	12/7/17	5 Ea	5 Ea	0 Ea	\$2.466/Ea	\$0.00
14	9567K21		Polyethelene Cap receive ea	Received	12/7/17	100 Ea	100 Ea	0 Ea	\$0.0471/Ea	\$0.00
15	97447A010		Blind Rivet	Received	12/7/17	250 pcs	250 pcs	0 pcs	\$0.03092/pcs	\$0.00
16	98381A648		Dowel Pin	Received	12/7/17	3 Ea	3 Ea	0 Ea	\$9.22/Ea	\$0.00
17	6605K56		Hook And Loop Tie	Received	12/7/17	10 pcs	10 pcs	0 pcs	\$2.94/pcs	\$0.00
Line Item Note b169255										
18	6718K52		Fitting, Quick Disconnect	Received	12/7/17	8 pcs	8 pcs	0 pcs	\$5.64/pcs	\$0.00
Line Item Note b169256										
19	92311A564		Set Screw	Received	12/7/17	50 pcs	50 pcs	0 pcs	\$0.233/pcs	\$0.00
Line Item Note b169257										
20	9610K17		Grommet receive ea	Received	12/7/17	12 pcs	12 pcs	0 pcs	\$12.90/pcs	\$0.00
Line Item Note b169258										
21	9610K18		Grommet receive ea	Received	12/7/17	6 Ea	6 Ea	0 Ea	\$13.31/Ea	\$0.00
Line Item Note b169259										
22	9753K31		Cap receive ea	Received	12/7/17	100 Ea	100 Ea	0 Ea	\$0.0306/Ea	\$0.00
Line Item Note b169260										
23	D3373-1P		Cam Lock MCMaster P/N: p/n: 1770A51	Received	12/7/17	10 pcs	10 pcs	0 pcs	\$6.61/pcs	\$0.00
Line Item Note b169261										
Grand Total:										\$0.00
Order Notes										
Procurement Quality Clauses A005 RIGHT OF ENTRY A016 PERSONNEL QUALIFICATION A026 CERTIFICATION OF MATERIAL CONFORMANCE A032 DOCUMENT SPECIAL REQUIREMENTS A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS A040 NOTIFICATION OF QUALITY ESCAPE A041 QUALITY MANAGEMENT SYSTEM A042 DART NOTIFICATION BY SUPPLIER A043 RETENTION OF QUALITY DOCUMENTS A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM A049 SUPPLIER AWARENESS										
Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.										



Packing List

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO038564
Order Placed By
Chantal Lavoie

McMaster-Carr Number
4287699-01

Page 1 of 2
12/05/2017

Line	Product	Ordered	Shipped
1	7216K5 Straight-Blade Connector, Hinged, 3-Blade Plug, Grounded, NEMA 5-15, Yellow	12 Each	12
2	7216K6 Straight-Blade Connector, Hinged, 3-Slot Socket, Grounded, NEMA 5-15, Yellow	12 Each	12
3	91732A787 Stainless Steel Helical Insert, M8 x 1.25 Thread Size, 20 mm Long, Packs of 10	2 Packs	2
4	75935A651 3M VHB Foam Tape - Adhesive on Both Sides, #4930, 1/2" Width x 72 Yards Length, .025" Thick	1 Each	1
5	6641A41 Flexible Gasket Maker Sealant, Loctite 598, 2.36 oz. Tube	8 Each	8
6	6519T14 Ultra-Chemical-Resistant Versilon PVC Tubing, 3/8" ID, 9/16" OD, 25 Feet Long	25 Feet	25
7	6541K38 Vibration-Resistant Zinc-Plated Steel Double Pinch Clamps, 31/64" to 19/32" ID, for Firm Hose and Tube, Packs of 25	1 Pack	1
8	8485T13 Incandescent-Illuminated Magnifying Glass, 10x, 1-1/4" Long x 1-3/8" Wide Lens	1 Each	1
9	90145A630 18-8 Stainless Steel Dowel Pin, 3/8" Diameter, 1-3/4" Long, Packs of 5 <i>CL 18/05/30</i>	2 Packs	2
10	91251A435 Black-Oxide Alloy Steel Socket Head Screw, 1/4"-28 Thread Size, 3/8" Long, Packs of 50	1 Pack	1
11	9368T43 High-Temperature Dry-Running Sleeve Bearing, SAE 841 Bronze, for 3/16" Shaft Diameter, 5/16" OD, 1/2" Length	4 Each	4
12	94125K815 DIN 17223 & 2095 Precision Compression Spring, Closed and Flat End, 44.5 mm Overall Length, Packs of 5	1 Pack	1
13	9567K21 Rigid Plastic Push-on Round Caps for 5/8" OD, Packs of 100	1 Pack	1
14	97447A010 Aluminum Blind Rivets with Aluminum Mandrel, Domed Head, 1/8" Diameter, for 0.032"-0.062" Material Thickness, Packs of 250	1 Pack	1
15	98381A648 Dowel Pin, Alloy Steel, 3/8" Diameter, 6" Long, Packs of 1	3 Packs	3
16	6605K56 Hook and Loop Cable Ties, 24" Overall Length, Meets UL 94V2, Packs of 5	2 Packs	2
17	6718K52 303 Stainless Steel Industrial-Shape Air Hose Coupling, Plug, 1/4 Coupling Size, 1/4 NPTF Female End	8 Each	8
18	92311A564 18-8 Stainless Steel Cup-Point Set Screw, 1/4"-28 Thread, 1" Long, Packs of 50	1 Pack	1
19	9610K17 Fabric Grommet Kit with Tooth Lock Washers, Trade Size 1, for 0.12" Maximum Thickness	12 Each	12

DAE
38
9-89



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200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO038564

Order Placed By
Chantal Lavoie

McMaster-Carr Number
4287699-01

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12/05/2017

Line	Product	Ordered	Shipped
20	9610K18 Fabric Grommet Kit with Tooth Lock Washers, Trade Size 2, for 0.15" Maximum Thickness	6 Each	6
21	9753K31 Flexible Vinyl Push-on Round Caps for 1/8"-3/16" OD, 1/2" Inside Height, Packs of 100	1 Pack	1
22	1770A51 Nickel-Plated Zinc Cam Lock, Keyed, Quarter-Turn Clockwise, for 7/64" Maximum Thickness	10 Each	10
Tracking		Carrier	Weight
CPK005884515		Purolator Ground	26 lb

Notes about your shipment

The U.S. Department of Transportation regulates the shipping of line 8. By purchasing from McMaster-Carr Supply Company, you agree not to transport or permit others to transport purchased items except in accordance with U.S. law and any other applicable laws.